

CLAIMS

1. Personalized multilayer support (10) in the general shape of a card, such as an identification card, comprising:

5 - a card body (12) which is provided on an upper face (14) with personal information (16) which is visible from outside,

 - an at least partially transparent film (22) which is fixed to the upper face (14) of the card body
10 (12),

 - marker lines (30, 32) which delimit zones of the film having reduced or increased mechanical strength, forming tear scores so that the film (22) is torn if an attempt is made to peel off the film (22),

15 characterized in that the marker lines (30, 32) depict at least one identification motif (34) which is visible from outside.

2. Support (10) according to the preceding claim, characterized in that the marker lines (30, 32)
20 comprise weld beads (30) formed at the interface between the film (22) and the card body (12).

3. Support (10) according to either of the preceding claims, characterized in that the marker lines comprise grooves (32) formed in at least one of
25 the faces of the film (22).

4. Support (10) according to the preceding claim, characterized in that the grooves (32) pass through the entire thickness of the film (22).

5. Support (10) according to any one of the preceding claims, characterized in that the marker lines comprise grooves (32) on at least one face of the transparent film (22) and marks and/or welds at the interface between the transparent film (22) and the adjacent card body (12).
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6. Support (10) according to any one of the preceding claims, characterized in that the upper face (24) of the transparent film (22) is covered with a transparent protective layer (28).

5 7. Method of manufacturing a personalized multilayer support (10) in the general shape of a card, such as an identification card, of the type comprising:

10 - an "assembly" step, during which an at least partially transparent film (22) is fixed to the upper face (14) of a card body (12),

15 - a "personalization" step, during which personal information (16) is placed on the upper face (14) of the card body (12) so that the personal information (16) is visible from outside through the transparent film (22),

20 characterized in that, after the assembly step, a "security" step is carried out, during which marker lines (30, 32) are produced by means of a laser beam (42) so as to delimit zones of the film (22) having reduced or increased mechanical strength, forming tear scores with a view to causing the film (22) to be torn if an attempt is made to peel off the film (22).

25 8. Method according to the preceding claim, characterized in that the marker lines are produced by forming grooves (32) on at least one face of the transparent film (22).

30 9. Method according to either of Claims 7 and 8, characterized in that the marker lines are produced by forming weld beads (30) at the interface between the transparent film (22) and the card body (12).

10. Method according to any one of the preceding claims, characterized in that the marker lines are produced by forming grooves (32) on at least one face of the transparent film (22) and marks and/or welds at

the interface between the transparent film (22) and the adjacent card body (12), in line with the grooves.